



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 4
ATLANTA FEDERAL CENTER
61 FORSYTH STREET
ATLANTA, GEORGIA 30303-8960

SEP 05 2017

CERTIFIED MAIL 7015 1730 0002 0524 3976
RETURN RECEIPT REQUESTED

Mr. Alan Heckle
General Manager, Hallman Foundry
P.O. Box 2705
Sanford, North Carolina 27330

Re: Consent Agreement and Final Order No. CWA-04-04-2017-4506(b)
Hallman Foundry, Sanford, North Carolina

Dear Mr. Heckle:

Enclosed is a fully executed copy of the Consent Agreement and Final Order that has been finalized by the U.S. Environmental Protection Agency Region 4 and the Regional Administrator. Please make note of the provisions under Paragraph IV. Payment.

Should you have any questions or concerns, please contact Mr. Ahmad Dromgoole at (404) 562-9212 or via email at dromgoole.ahmad@epa.gov.

Sincerely,

A handwritten signature in black ink, appearing to read "Mary S. Walker".

Mary S. Walker
Director
Water Protection Division

Enclosure

cc: Mr. Mike Randell
North Carolina Department of Environmental Quality

Mr. Toby Vinson
North Carolina Department of Environmental Quality

**UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION 4**

IN THE MATTER OF:)	
)	CONSENT AGREEMENT AND
HALLMAN FOUNDRY LLC AND)	FINAL ORDER
A. STUCKI COMPANY)	
SANFORD, NORTH CAROLINA,)	
)	
RESPONDENT.)	DOCKET NO. CWA-04-2017-4506(b)

USEPA REGION 4
OFFICE OF REGIONAL
COUNSEL

2017 SEP -5 AM 8:36
HEARING CLERK

CONSENT AGREEMENT

I. Statutory Authority

1. This is a civil penalty proceeding pursuant to Section 309(g)(2)(B) of the Clean Water Act (“CWA”), 33 U.S.C. § 1319(g)(2)(B), and the *Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties, Issuance of Compliance or Corrective Action Orders and the Revocation, Termination or Suspension of Permits*, including Subpart I, published at 64 Fed. Reg. 40,176 (July 23, 1999) and codified at 40 Code of Federal Regulations (“C.F.R.”) Part 22.

2. The authority to take action under Section 309(g)(2)(B) of the CWA, 33 U.S.C. § 1319(g)(2)(B), is vested in the Administrator of the United States Environmental Protection Agency. The Administrator has delegated this authority to the Regional Administrator, Region 4, who in turn has delegated this authority to the Director of the Water Protection Division, of the EPA, Region 4 (“Complainant”).

II. Allegations

3. Hallman Foundry LLC (“Respondent”) is a limited liability corporation formed under the laws of the State of Delaware and is therefore a “person” within the meaning of Section 502(5) of the CWA, 33 U.S.C. § 1362(5).

4. A. Stucki Company is a corporation formed under the laws of the State of Delaware and is a “person” within the meaning of Section 502(5) of the CWA, 33 U.S.C. § 1362(5).

5. At all times relevant to this action, Hallman Foundry LLC and A. Stucki Company (Respondents) owned and/or operated an iron foundry (Hallman Foundry or Facility), as identified by Standard Industrial Classification (SIC) Code 3321, located at 105 East Humber Street, Sanford, North Carolina 27330.

6. To accomplish the objective of the CWA, defined in Section 101(a) of the CWA, 33 U.S.C. § 1251(a), to restore and maintain the chemical, physical and biological integrity of the nation's waters, Section 301(a) of the CWA, 33 U.S.C. § 1311(a), prohibits the discharge of pollutants by any person into waters of the United States except as in compliance with a National Pollutant Discharge Elimination System ("NPDES") permit issued pursuant to Section 402 of the CWA, 33 U.S.C. § 1342.

7. Section 402 of the CWA, 33 U.S.C. § 1342, establishes a NPDES Permit Program authorizing the EPA or authorized states to administer the NPDES Permit Program, including the issuance of NPDES permits allowing for the discharge of pollutants, including stormwater, into navigable waters subject to specific terms and conditions. The EPA has granted the State of North Carolina, through the North Carolina Department of Environmental Quality (NCDEQ), approval to issue NPDES permits pursuant to Section 402(b) of the CWA.

8. The NCDEQ issued *General Permit to Discharge Stormwater Under the National Pollutant Discharge Elimination System*, Permit No. NCG030000 (Permit) for establishments primarily engaged in metal fabrication in accordance with the North Carolina General Statute 143-215.1 and the CWA. The Permit became effective November 1, 2012, and will expire on October 31, 2017. Coverage under the Permit is obtained by submitting a Notice of Intent (NOI) to NCDEQ.

9. On February 9, 2016, representatives of the EPA, in conjunction with the NCDEQ, performed a Compliance Stormwater Evaluation Inspection ("CSWEI") at the Hallman Foundry to evaluate the Respondents' compliance with the requirements of Section 301 of the CWA, 33 U.S.C. § 1311; the regulations promulgated thereunder at 40 C.F.R. § 122.26; and the Permit.

10. As a result of the CSWEI, the EPA has determined that from November 2011 to May 2016, stormwater associated with industrial activities discharged without proper authorization to a drainage ditch to Little Buffalo Creek which ultimately discharges to Deep River, a traditional navigable water of the United States.

11. Based on the CSWEI, the Respondent has violated Section 301 of the CWA, 33 U.S.C. § 1311, due to industrial stormwater discharges not authorized by a NPDES permit.

III. Stipulations and Findings

12. Complainant and the Respondent have conferred for the purpose of settlement pursuant to 40 C.F.R. § 22.18 and desire to resolve this matter and settle the allegations described herein without a formal hearing. Therefore, without the taking of any evidence or testimony, the making of any argument or the adjudication of any issue in this matter, and in accordance with 40 C.F.R. § 22.13(b), this Consent Agreement and Final Order ("CA/FO") will simultaneously commence and conclude this matter.

13. For the purposes of this CA/FO, the Respondent admits the jurisdictional and factual allegations set out above.

14. The Respondent hereby waives its right to contest the allegations set out above and its right to appeal the Final Order accompanying this Consent Agreement.

15. The Respondent consents to the assessment of and agrees to pay the civil penalty as set forth in this CA/FO and consents to the other conditions set forth in this CA/FO.

16. By signing this CA/FO, the Respondent certifies that the information it has supplied concerning this matter was at the time of submission, and is, truthful, accurate, and complete for each such submission, response and statement. The Respondent realizes that there are significant penalties for submitting false or misleading information, including the possibility of fines and/or imprisonment for knowing submission of such information.

17. The EPA reserves the right to assess and collect any and all civil penalties for any violation described herein to the extent that any information or certification provided by the Respondent was materially false or inaccurate at the time such information or certification was provided to the EPA.

18. Complainant and the Respondent agree to settle this matter by their execution of this CA/FO. The parties agree that the settlement of this matter is in the public interest and that this CA/FO is consistent with the applicable requirements of the CWA.

IV. Payment

19. Pursuant to Section 309(g)(2)(B) of the CWA, 33 U.S.C. § 1319(g)(2)(B), and 40 C.F.R. Part 19, and considering the nature of the violations and other relevant factors, the EPA has determined that seventy-two thousand one hundred fifty-three dollars and thirty-six cents (\$72,153.36) is an appropriate civil penalty to settle this action.

20. The Respondent shall submit payment of the penalty specified in the preceding paragraph in accordance with the schedule described in Paragraph 22 below via a cashier's or certified check, payable to the order of "Treasurer, United States of America." The check shall reference on its face the name of the Respondent and the Docket Number of this CA/FO. Such payment shall be tendered to:

U.S. Environmental Protection Agency
Fines and Penalties
Cincinnati Finance Center
P.O. Box 979077
St. Louis, Missouri 63197-9000

21. At the time of payment, the Respondent shall send a separate copy of the check, and a written statement that payment has been made in accordance with this CA/FO, to the following persons at the following addresses:

Regional Hearing Clerk
U.S. Environmental Protection Agency, Region 4
61 Forsyth Street, S.W.
Atlanta, Georgia 30303-8960

and

Ms. Mary Mattox
U.S. Environmental Protection Agency, Region 4
Water Protection Division
NPDES Permitting and Enforcement Branch
Municipal and Industrial Enforcement Section
61 Forsyth Street, S.W.
Atlanta, Georgia 30303-8960

22. Respondent shall pay a civil penalty in the amount of \$72,153.36 as follows:
- a. Within thirty (30) days of the effective date of this CA/FO, Respondent shall pay \$12,025.56;
 - b. Within two (2) months of the effective date of this CA/FO, Respondent shall pay \$12,025.56;
 - c. Within three (3) months of the effective date of this CA/FO, Respondent shall pay \$12,025.56;
 - d. Within four (4) months of the effective date of this CA/FO, Respondent shall pay \$12,025.56;
 - e. Within five (5) months of the effective date of this CA/FO, Respondent shall pay \$12,025.56;
 - f. Within six (6) months of the effective date of this CA/FO, Respondent shall pay \$12,025.56.

23. The penalty amount specified above shall represent civil penalties assessed by the EPA and shall not be deductible for purposes of federal taxes.

24. Pursuant to Section 309(g)(9) of the CWA, 33 U.S.C. § 1319(g)(9), failure by the Respondent to pay the penalty assessed by the CA/FO in full by its due date may subject the Respondent to a civil action to collect the assessed penalty plus interest (at currently prevailing rates from the effective date of this CA/FO), attorney's fees, costs for collection proceedings and a quarterly nonpayment penalty for each quarter during which such failure to pay persists. Such nonpayment penalty shall be in an amount equal to twenty percent (20%) of the aggregate amount of such penalty and nonpayment penalty which are unpaid as of the beginning of such

quarter. In any such collection action, the validity, amount and appropriateness of the penalty and of this CA/FO shall not be subject to review.

V. General Provisions

25. This CA/FO shall not relieve the Respondent of its obligation to comply with all applicable provisions of federal, state, or local law, nor shall it be construed to be a ruling on, or determination of, any issue related to any federal, state or local permit. Other than as expressed herein, compliance with this CA/FO shall not be a defense to any actions subsequently commenced pursuant to federal laws and regulations administered by the EPA.

26. Issuance of this CA/FO shall not be deemed as prohibiting, altering, or in any way limiting the ability of the EPA to pursue any other enforcement actions available to it under law. Such actions may include, without limitation, any administrative, civil, or criminal action to seek penalties, fines, injunctive, or other appropriate relief, or to initiate an action for imminent and substantial endangerment, under the CWA or any other federal or state statute, regulation, or permit.

27. Except as otherwise set forth herein, this CA/FO constitutes a settlement by Complainant and the Respondent of all claims for civil penalties pursuant to the CWA with respect to only those violations alleged in this CA/FO. Except as otherwise set forth herein, compliance with this CA/FO shall resolve the allegations of violations contained herein.

28. Nothing in this CA/FO is intended to nor shall be construed to operate in any way to resolve any criminal liability of the Respondent, or other liability resulting from violations that were not alleged in this CA/FO.

29. Each undersigned representative of the parties to this CA/FO certifies that he or she is fully authorized to enter into the terms and conditions of this CA/FO and to execute and legally bind that party to it.

30. This CA/FO applies to and is binding upon the Respondent and its officers, directors, employees, agents, successors and assigns.

31. Any change in the legal status of the Respondent, including but not limited to any transfer of assets of real or personal property, shall not alter the Respondent's responsibilities under this CA/FO.

32. Each party shall bear its own costs and attorney's fees in connection with the action resolved by this CA/FO.

33. In accordance with 40 C.F.R. § 22.5, the individuals below are authorized to receive service related to this proceeding:

For Complainant:

Michele Wetherington
Associate Regional Counsel
U.S. Environmental Protection Agency, Region 4
61 Forsyth Street, S.W.
Atlanta, Georgia 30303-8960
(404) 562-9613

For Respondent:

Alan Heckle
General Manager
Hallman Foundry LLC
P.O. Box 2705
Sanford, North Carolina 27330
(919) 775-3628

34. The parties acknowledge and agree that this CA/FO is subject to the requirements of 40 C.F.R. § 22.45(c)(4), which provides a right to petition to set aside a proposed CA/FO based on comments received during the public comment period.

35. Pursuant to Section 309(g) of the CWA, 33 U.S.C. § 1319(g), and 40 C.F.R. § 22.38(b), Complainant represents that the State of North Carolina was provided a prior opportunity to consult with Complainant regarding this matter.

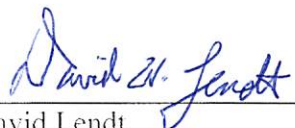
36. Effective upon signature of this CA/FO by the Respondent, the Respondent agrees that the time period commencing on the date of its signature and ending on the date the EPA receives from the Respondent the payment required by this CA/FO shall not be included in computing the running of any statute of limitations potentially applicable to any action brought by the EPA related to the matters addressed in this CA/FO and that, in any action brought by the EPA related to the matters addressed, the Respondent will not assert, and may not maintain, any defense or claim based upon principles of statute of limitations, waiver, laches, estoppel, or other defense based on the passage of time during such period. If the EPA gives notice to the Respondent that it will not make this CA/FO effective, the statute of limitations shall begin to run again commencing ninety days after the date such notice is sent by the EPA.

VI. Effective Date

37. The effective date of this CA/FO shall be the date on which the CA/FO is filed with the Regional Hearing Clerk.

AGREED AND CONSENTED TO:

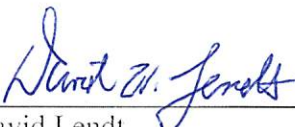
BY THE RESPONDENT, HALLMAN FOUNDRY LLC:



David Lendt
Member

Date: June 23, 2017

BY THE RESPONDENT, A. STUCKI COMPANY:



David Lendt
Vice President

Date: June 23, 2017

For COMPLAINANT, U.S. ENVIRONMENTAL PROTECTION AGENCY, REGION 4:



Mary S. Walker
Director
Water Protection Division
U.S. EPA, Region 4

Date: August 25, 2017
~~June 25, 2017~~ (NO)

**UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION 4**


IN THE MATTER OF:)	
)	CONSENT AGREEMENT AND
HALLMAN FOUNDRY LLC AND)	FINAL ORDER
A. STUCKI COMPANY)	
SANFORD, NORTH CAROLINA,)	
)	
RESPONDENT.)	DOCKET NO. CWA-04-2017-4506(b)
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FINAL ORDER

In accordance with the *Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties, Issuance of Compliance or Corrective Action Orders and the Revocation, Termination or Suspension of Permits*, including Subpart I, 40 C.F.R. Part 22, and authorities delegated to me, the foregoing Consent Agreement is hereby approved and incorporated by reference into this Final Order. Pursuant to Section 309(g)(2)(B) of the CWA, 33 U.S.C. § 1319(g)(2)(B), the Respondent is hereby ordered to comply with the terms of the foregoing Consent Agreement.

U.S. ENVIRONMENTAL PROTECTION AGENCY

Date: 8/31/17



Onis "Trey" Glenn, III
Regional Administrator

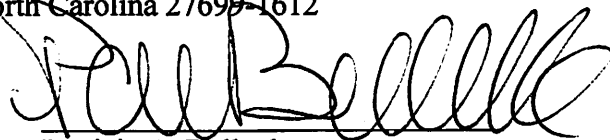
CERTIFICATE OF SERVICE

The undersigned certifies that a true and correct copy of the attached **CONSENT AGREEMENT AND FINAL ORDER** in the matter of **Hallman Foundry, LLC and A. Stucki Company**, Docket No. CWA-04-2017-4506(b) (filed with the Regional Hearing Clerk on 9-5, 2017) was served on 9-5, 2017, in the manner specified to each of the persons listed below.

By hand-delivery: Michele Wetherington
Associate Regional Counsel
U.S. Environmental Protection Agency, Region 4
61 Forsyth Street, S.W.
Atlanta, Georgia 30303-8960

By certified mail,
return receipt requested: Alan Heckle
General Manager
P.O. Box 2705
Sanford, North Carolina 27330

Toby Vinson, Chief of Program Operations
NC Division of Energy, Mineral, and Land Resources
NC Department of Environmental Quality
1612 Mail Service Center
Raleigh, North Carolina 27699-1612



Patricia A. Bullock
Regional Hearing Clerk
U.S. Environmental Protection Agency, Region 4
61 Forsyth Street, S.W.
Atlanta, Georgia 30303-8960
(404) 562-9511